Dart Aerospace Ltd. Friday, 11/01/2008 10:59:54 AM Linda Lacelle **Process Sheet Drawing Name** : CU-DAR001 Dart Helicopters Services Customer : 36710A - 2 Job Number : 10353 **Estimate Number** : D2278 : NA Part Number P.O. Number S.O. No. : NA : D2278 REV F : 11/01/2008 **Drawing Number** This Issue : N/A : NC Project Number Prsht Rev. : MIA : SMALL /MED FAB Type **Drawing Revision** First Issue Al4: : 33253B Material Previous Run Each : 15/01/2008 **Due Date** Written By Checked & Approved By Comment : Est Rev:A New Issue 05-11-07 Now 6061-T6 06-06-23 JLM Est Rev:B Est Rev C New flat pattern 08.01.11 EC **Additional Product** Job Number: Description: Seq. #: Machine Or Operation: 6061-T6 .080 Sheet M6061T6S080 1.0 Material: 6061-T6 sheet (QQ-A-250/8) 0.080" Thick m 505-2 H 3-250/90 (M6061T62S 080) Comment: Qtv.: Identify as D2278 B 8-1-14 Batch: 10094 FLOW WATER JET 2.0 WATER JET Comment: FLOW WATER JET 1-Cut as per Dwg D2278 B 8-1-14 Dwg Rev: F Prog Rev: 2-Deburr if necessary INSPECT PARTS AS THEY COME OFF MACHINE 3.0 QC2 B 8-1-14 Comment: INSPECT PARTS AS THEY COME OFF MACHINE SECOND CHECK 4.0 QC8 Comment: SECOND CHECK



Friday, 11/01/2008 10:59:54 AM Linda Lacelle

## **Process Sheet**

Sustomer: CU-DAR001 Dart Helicopters Services

Drawing Name: STEP LEG

Job Number: 36710A

Part Number: D2278

Job Number:



Seq. #:

Machine Or Operation:

Description:

5.0

HAND FINISHING1

HAND FINISHING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Chemical Conversion Coat as per QSI 005 4.1

6.0 QC3 INSPECT POWDER COAT/CHEMICAL CONVERSION



POWDER COAT/CHEMICAL CONVERSION

7.0

PACKAGING 1

PACKAGING RESOURCE #1

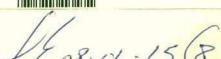






Comment: PACKAGING RESOURCE #1

Identify and Stock Location: LH



8.0 QC21



Comment: FINAL INSPECTION/W/O RELEASE

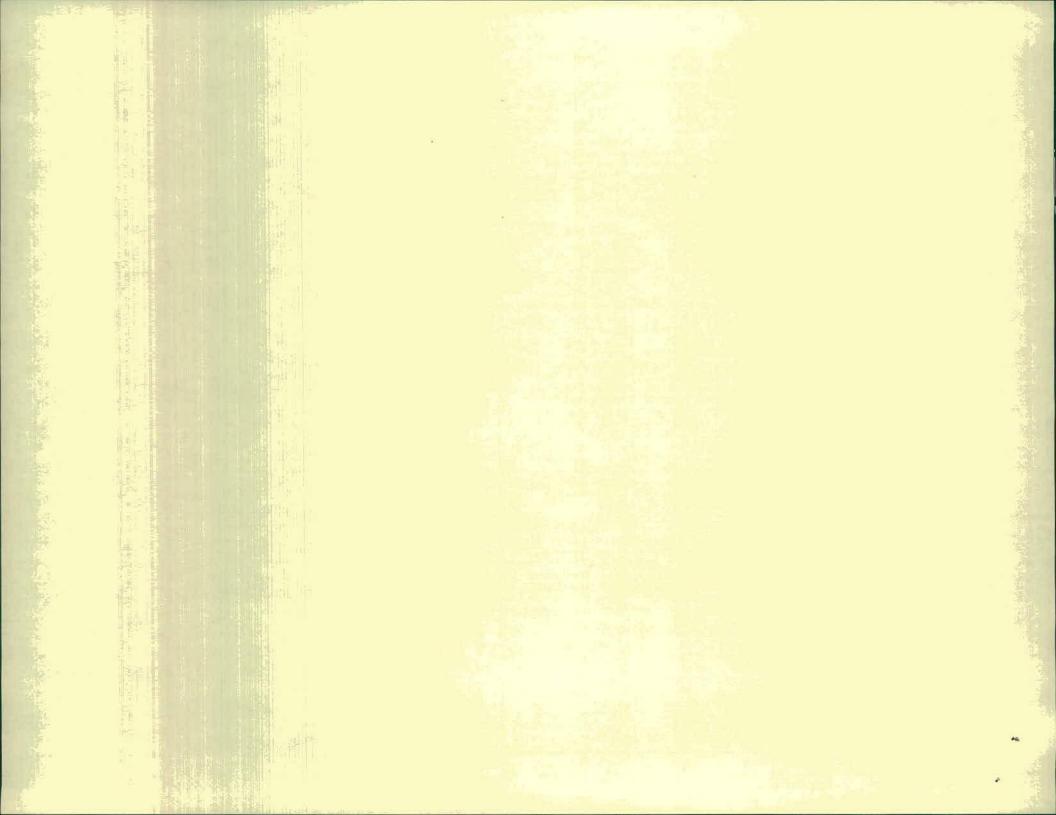
FINAL INSPECTION/W/O RELEASE

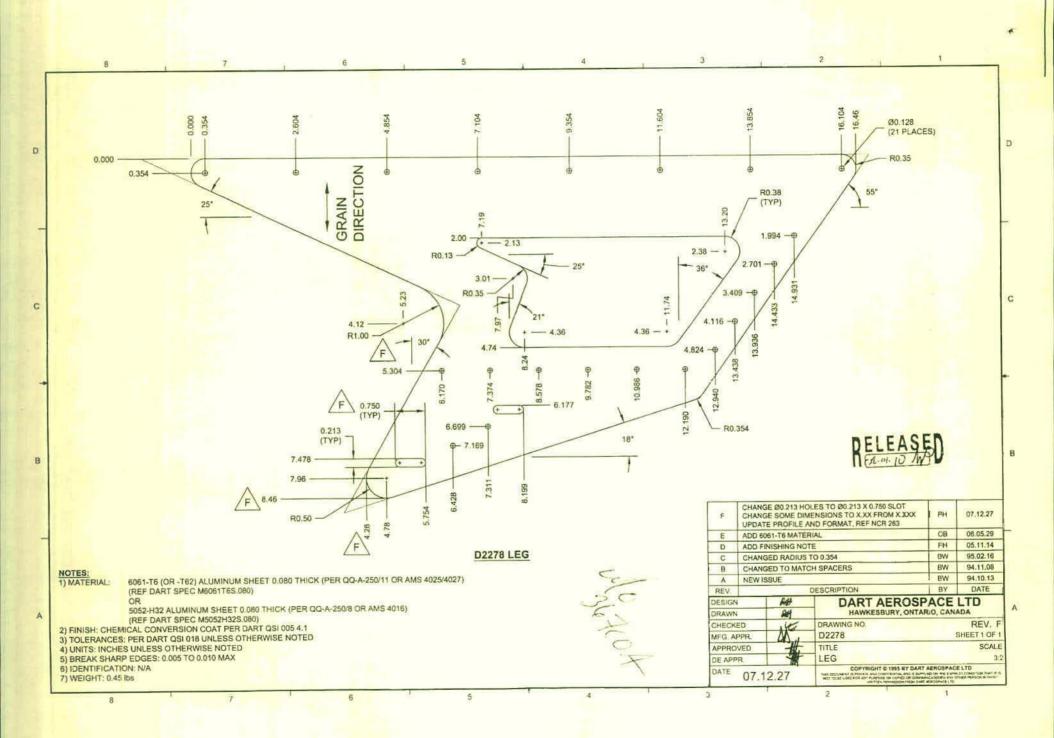


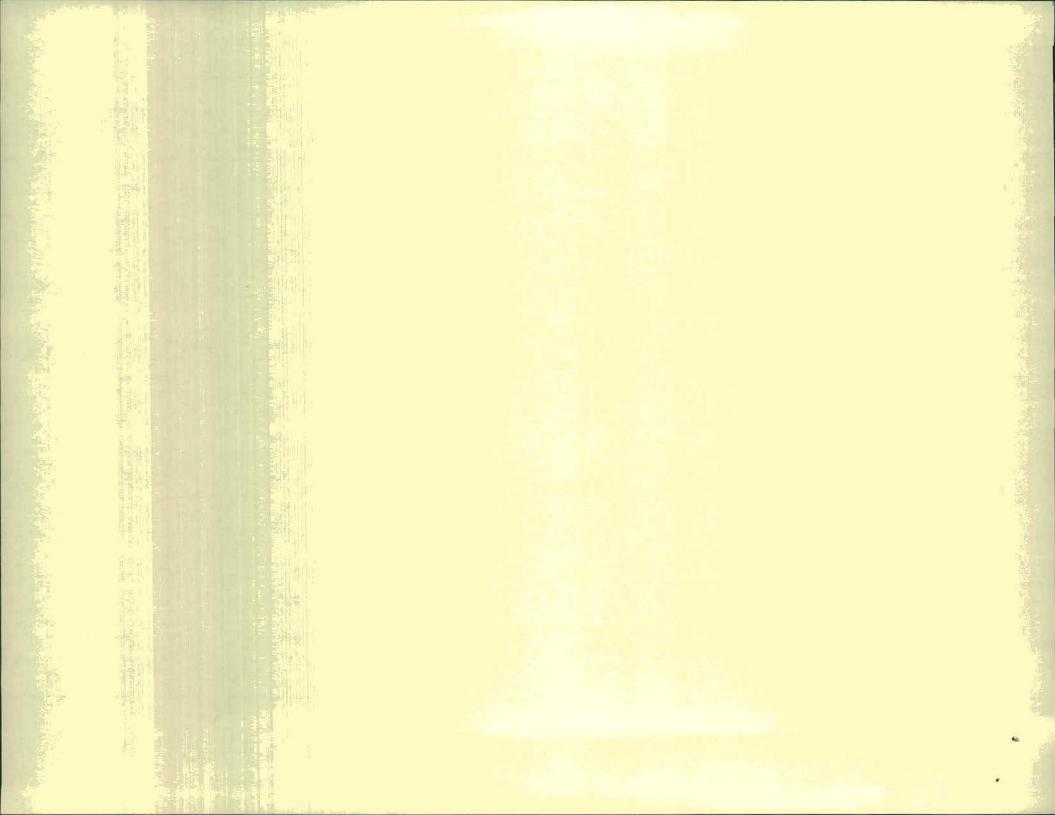
Job Completion



~ Zeo8/1/16







AT AEROSPACE LTD	Work Order:	367104	
rescription: STEP LEG	Part Number:	D 3378	
Inspection Dwg: [) A) 7 & Rev: F		Page 1 of 1	

## FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype Drawing Actual Method of Tolerance Accept Reject Comments Inspection Dimension Dimension 138 +1005 - - 001 7 131 354 .cic Jé. 2,604 7.604 .0,0 4.834 4.854 Cic 7,104 -010 9.354 9.354 1010 1/\_ 11.604 11.604 5101 13.854 13.854 0,0 16.104 CIC 16.104 16.46 16.46 .030 354 Ciò 354 7.00 030 3000 4.74 4.748 .036 4/\_ 750 754 Oic 4/\_ ,213 716. X 010 #-1.994 1,995 CID. 2.701 2.701 -00 3.409 3,409 0,0 7\_ 4.116 4.116 OL 4.834 4.826 8 5:304 Oic. مل to 030 9 49 8.46

Measured by:	B	Audited by:	5	Prototype Approval:	
Date:	8-1-15	Date:	06/01/15	Date:	

Rev	Date	Change	Revised by	Approved
A		New Issue	KJ/JLM	

